

TOYOTA

Venza

2009 -

PRIZM MIRROR KIT

Part Number: 00016-0T002
 Accessory Code: MB1



Conflicts

Note:

Kit Contents

Item #	Quantity Req'd.	Description
1	1	Left Prizm Mirror (00016-0T002-01)
2	1	Right Prizm Mirror (00016-0T002-02)
3		
4		
5		
6		
7		
8		

Hardware Bag Contents

Item #	Quantity Req'd.	Description
1		
2		
3		
4		
5		
6		
7		
8		

Additional Items Required For Installation

Item #	Quantity Req'd.	Description

Recommended Tools

Safety Tools	
Safety Glasses	
Protective Tape	
Gloves (Optional)	
Special Tools	
Installation Tools	
Trim Removal Tool	
Torque Wrench	36" lbs
Special Chemicals	

Color Applicability/Trim Level

Accessory Color	Vehicle/Trim Color																		

General Applicability

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Recommended Sequence of Application

Item #	Accessory	
1		
2		
3		

*Mandatory

Legend

- STOP:** Damage to the vehicle may occur. Do not proceed until process has been complied with.
- OPERATOR SAFETY:** Use caution to avoid risk of injury.
- CAUTION:** A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.
- TOOLS & EQUIPMENT:** Used in Figures calls out the specific tools and equipment recommended for this process.
- REVISION MARK:** This mark highlights a change in installation with respect to previous issue.
- SAFETY TORQUE:** This mark indicates that torque is related to safety.

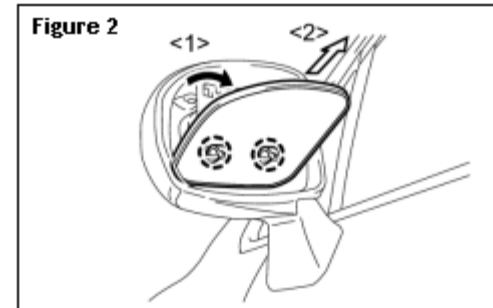
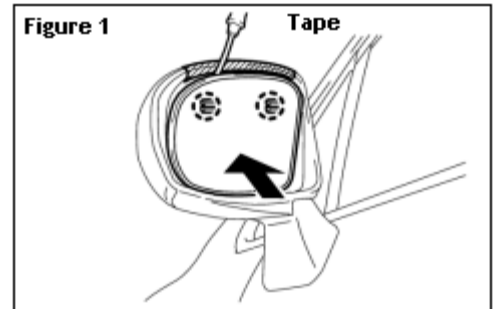
SPECIAL NOTE: Installation Sequences

After TMS and Safety mandated preparatory steps have been taken, the installation sequence is the suggested method for completing the accessory installation. In some instances the suggested sequence is written for one associate to install and in others the sequence is given as part of a team accessory installation. Unless otherwise stated in the document, the associates may perform the installation steps in any order to make the installation as efficient as possible while maintaining consistent quality.

Remove Battery Cable

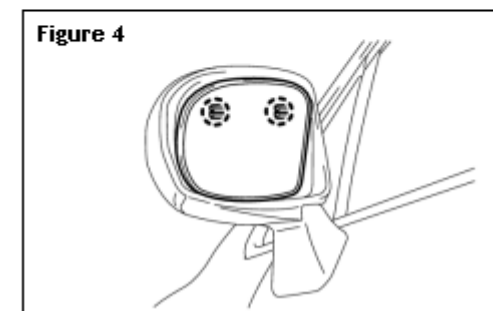
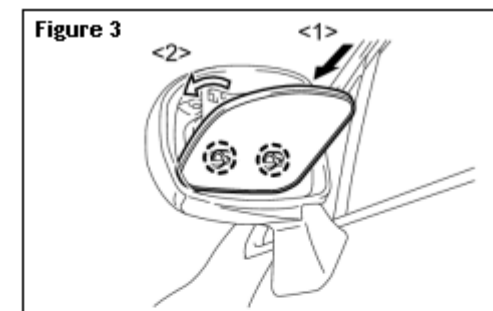
1. REMOVE OUTER MIRROR

- (a) Push the lower part of the mirror surface and tilt it.
- (b) Apply protective tape as shown in the illustration.
- (c) Using a clip remover, disengage the 2 claws at the upper part of the outer rear view mirror. **Figure 1**
- (d) Disengage the 2 claws and remove the outer mirror as shown in the illustration. **Figure 2**



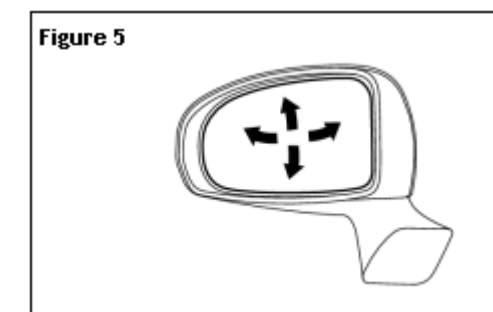
2. INSTALL OUTER MIRROR

- (a) w/ Mirror Heater:
 - (1) Connect each connector.
- (b) Engage the 2 claws on the lower part of the outer mirror to the outer rear view mirror as shown in the illustration. **Figure 3**
- (c) Engage the 2 claws on the upper part of the outer mirror to the outer rear view mirror. **Figure 4**



3. INSPECT OUTER REAR VIEW MIRROR ASSEMBLY

- (a) Inspect outer mirror motor operation. Torque battery to 36"lbs
 - (1) Apply battery voltage and check the operation of the mirror face.
- (b) Inspect outer mirror heater operation. Mirror surface temperature becomes higher. **Figure 5**



Checklist - these points **MUST** be checked to ensure a quality installation.

Check: _____

Look For: _____

Vehicle Checks

Power Mirrors

Power Windows



Power Door Locks

Driver side & passenger side mirrors
move freely in all directions.

All window move up and down.

Doors lock and unlock.